

INSTALLATION INSTRUCTIONS

ULTRA-FLEX®

ULTRA-FLEX® is supplied with factory ends (Fig. 1).

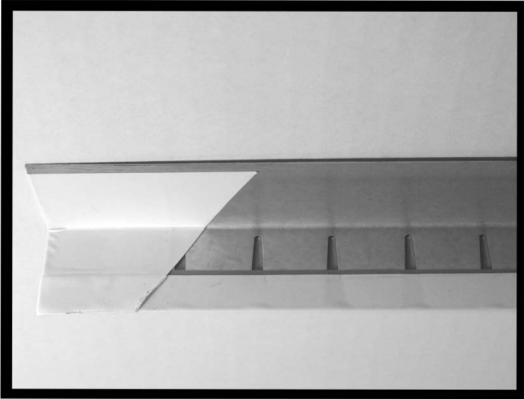


Fig. 1

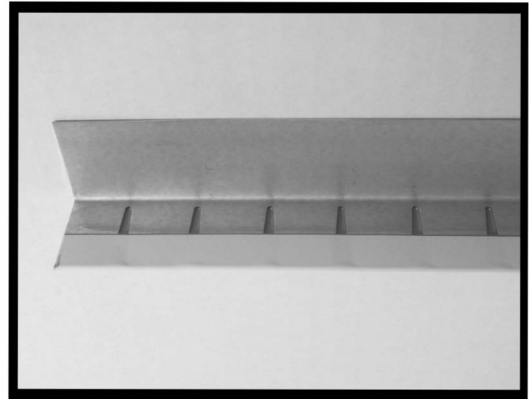


Fig. 2

When a field cut is made (Fig. 2), an end seal must be applied. Field cuts should be made with sharp shears, so a clean cut results. End seals are included in each carton. Remove end seal from paper backing. Position half of the end seal on the face of the trim (Fig. 3) and fold the remaining half over and secure to the back of the face (Fig. 4). On field cuts that are unsealed or improperly sealed, some creeping of vinyl film will take place exposing the metal spine.

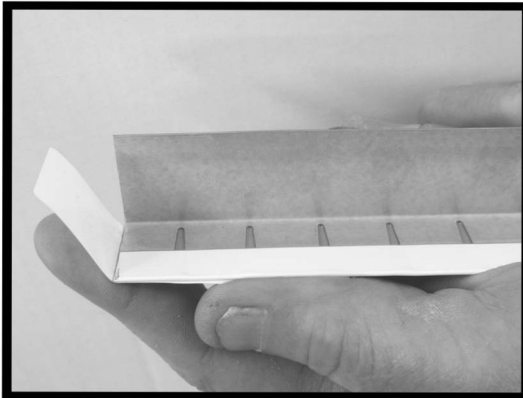


Fig. 3

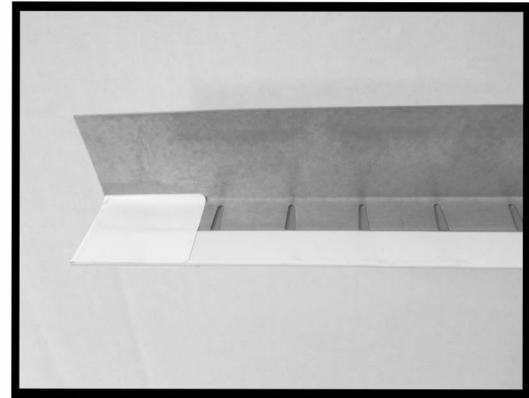


Fig. 4

Once all field cuts are properly sealed, ULTRA-FLEX® can be installed with appropriate fasteners to columns and walls using a lap or butt joint. On butt joints, an additional piece of seal strip can be cut approximately 1-1/4" long and applied to the face to cover the seam. Minimum column size with our 1" trim is approximately 10".

ULTRA-FLEX® works on mild inside curves. For tighter inside curves, we offer ULTRA-FLEX® I.C.O. (Inside Curves Only). I.C.O. comes packed in precurved coils and will easily conform to an inside curve with an 18" radius.

If ULTRA-FLEX® is to be painted, it should be done after installation. A water based vinyl paint works best.